

Mass Spectrometer Tuning Issues and Troubleshooting Methods

Fault Symptom: When tuning parameters are adjusted, the change in tuning peak intensity is delayed.

Possible Causes and Solutions:

- a. The ion source is contaminated. **Solution:** Clean the ion source with methanol and acetone using ultrasonic cleaning for 15 minutes each.
- b. The pre-quadrupole is contaminated. **Solution:** Clean the pre-quadrupole rod with methanol and acetone using ultrasonic cleaning for 15 minutes each.
- c. The ion source components are not properly installed, causing a poor circuit connection. **Solution:** Remove the ion source and reinstall it correctly.

Fault Symptom: Excessive ion energy and repulsion voltage are required when tuning the mass spectrometer.

Possible Causes and Solutions:

- a. High ion energy is due to a polluted ion source, and high repulsion voltage is due to contamination of the pre-quadrupole and quadrupole rods. **Solution:** Clean the ion source, pre-quadrupole rod, and quadrupole rod with methanol and acetone using ultrasonic cleaning for 15 minutes each, and perform routine maintenance.
- b. The mass spectrometer is not optimally tuned. **Solution:** Retune the mass spectrometer.

Fault Symptom: The instrument response is not noticeable when tuning parameters are changed.

Possible Causes and Solutions:

- a. The ion source may be short-circuited, or the circuit may be disconnected. **Solution:** Remove the ion source and use a multimeter to check whether the circuit connections between components are functioning correctly.

Fault Symptom: The tuning peak shape is poor, with a shoulder peak present.

Possible Causes and Solutions:

- a. The mass spectrometer is not optimally tuned. **Solution:** Retune the mass spectrometer.
- b. The ion source is contaminated. **Solution:** Clean the ion source with methanol and acetone using ultrasonic cleaning for 15 minutes each.
- c. The analyzer is defective or damaged. **Solution:** Inspect the analyzer for defects or damage.

Fault Symptom: No reference peak appears during tuning.

Possible Causes and Solutions:

- a. The reference standard (perfluorobutylamine) bottle is empty. **Solution:** Add the reference standard to the sample bottle built into the mass spectrometer.
- b. The reference standard pipeline is blocked. **Solution:** Remove the pipeline and clean it with acetone using ultrasonic cleaning.
- c. Air leakage. **Solution:** Check the height of the air peak at m/z 28. If it is greater than 10% of the helium peak at m/z 4, it indicates an air leak. Use a syringe to drop acetone at each interface, and observe the intensity change of the acetone molecular ion peak at m/z 58 to pinpoint the exact location of the leak.

Fault Symptom: Tuning peaks are irregular and rough.

Possible Causes and Solutions:

- a. The ion source is contaminated. **Solution:** Clean the ion source with methanol and acetone using ultrasonic cleaning for 15 minutes each.
- b. Filament aging. **Solution:** Replace the filament.
- c. The mass spectrometer is not optimally tuned. **Solution:** Retune the mass spectrometer.

Fault Symptom: Peaks at m/z 18, 28, and 32 are greater than 10% of the helium peak at m/z 4.

Possible Causes and Solutions:

- a. Air leakage. **Solution:** Perform leak detection and check the connection of the column.
- b. The helium supply is nearly exhausted, leading to impurity buildup in the gas cylinder. **Solution:** Replace the carrier gas cylinder and install a degassing device.
- c. The newly cleaned ion source has not been dried. **Solution:** Bake the ion source at 250°C.
- d. The column is contaminated. **Solution:** Age the column.

Fault Symptom: No ions are generated even though the filament is in good condition.

Possible Causes and Solutions:

- a. The ion source needs recalibration. **Solution:** Recalibrate the ion source using a calibration tool.
- b. Severe air leakage. **Solution:** Detect the leak and tighten the connections.

Fault Symptom: High-mass peaks at m/z 502 and 614 do not appear during tuning.

Possible Causes and Solutions:

- a. The pre-quadrupole rod is short-circuited. **Solution:** Remove the pre-quadrupole rod and dry it with helium or nitrogen.